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The use of zinc metalloporphyrin grafted magnetic nanoparticles for the removal of sulfate ions from wastewaters
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A B S T R A C T
This study investigates an application of zinc metalloporphyrin grafted Fe₃O₄ nanoparticles as a new adsorbent for removal of sulfate ions from wastewaters. The modification of magnetite nanoparticles was conducted by 3-aminopropyltriethoxysilane followed by zinc (II) porphyrin in order to enhance the removal of sulfate ions. Moreover, Fourier Transform Infrared Spectroscopy (FT-IR), X-ray diffraction (XRD), Transmission Electron Microscopy (TEM) and Scanning Electron Microscopy (SEM) were used to characterize the synthesized nanosorbent. The effect of important experimental factors such as pH, contact time, sorbent dosage and some co-existing anions present in aqueous solutions were investigated. Under optimal conditions (i.e. contact time: 30 min, pH: 6.5 and nanosorbents dosage: 100 mg) for a sulfate sample (50 mL, 50 mgL⁻¹), the percentage of the extracted sulfate ions was 94.5%. Regeneration of sulfate adsorbed material could be possible by NaOH solution and the modified magnetic nanosorbent exhibited good reusability. The proposed system can provide a fast and efficient removal of the sulfate ion by using just an external magnetic field. In addition, the competitive adsorption tests verified that this system has good adsorption selectivity for sulfate ion. Finally, the synthesized sorbent was successfully applied for treating a wastewater sample from glass industry.

Keywords: Magnetic nanoparticles Water samples Sulfate removal Zinc (II) porphyrin Nanosorbent

1. Introduction
Sulfate is a common constituent of many natural waters and wastewaters [1], which it is present as a dissolved compound in seas and oceans or as insoluble salt (e.g., gypsum layers). Industrial wastewaters are responsible for most anthropogenic emissions of sulfate into the environment. Domestic sewage typically contains between 20 and 500 mg L⁻¹ sulfate [2] while certain industrial effluents may contain several thousands of milligrams per liter. The main source of sulfate in the laboratory wastewaters is the use of sulfuric acid in many routine chemical analyses. Sulfur compounds are also present in wastewaters used in the research activities such as those from the pulp and paper industry, the food processing industry, and the photographic sector, among others [3].

The damage which is caused by sulfate emissions is not direct, since sulfate is a chemically inert, non-volatile, and non-toxic compound. However, high sulfate concentrations can unbalance the natural sulfur cycle [1, 2], and also endanger human health when excessive ingestion. The accumulation of
sulfate-rich sediments in lakes, rivers and sea may cause the release of toxic sulfides that can provoke damages to the environment [4]. The World Health Organization (WHO) has established the maximum tolerable level of sulfate in water as 500 mg L \(^{-1}\) [5]. The current U.S. EPA national Secondary Maximum Contaminant Level for sulfate, based on organoleptic effects, is 250 mg L \(^{-1}\) [6].

A number of methods are currently used to promote the removal of dissolved sulfate. They include reversed osmosis, electrodialysis, or nanofiltration, which are expensive, can be poisoned by impurities, and require a post-treatment of the brine [2]. In addition, established methods for removal of sulfate from industrial effluents include chemical precipitation, biological treatment and adsorption technologies. Chemical precipitation, for example, to add barium or calcium salts, is rapid and effective, but it may produce another kind of pollution and secondary treatment for solid phase is necessary [1]. Removal of sulfate by sulfate-reducing bacteria is another alternative; however, the efficiency of biological treatment is susceptible to environmental conditions because the growth requirements of this microbial are relatively rigid [7]. Adsorption method may be preferred for their rapid and high selectivity, and sulfur can be recovered.

More recently, the use of NPs for sample extraction is gaining researchers interest [8-16]. Compared with micrometer-sized particles used in the SPE, the NPs offer a multitude of benefits that make it a better choice. They have a significantly higher surface area-to-volume ratio and a short diffusion route, resulting in a higher extraction capacity; rapid dynamics of extraction and its higher extraction efficiencies [17, 18]. Also, the main advantage of magnetic nanoparticles is their separation by application of external magnetic field. In addition, combination of the molecular scale recognition and nano scale surface modification creates a powerful tool for the development of selective separation systems. Depending on the usage, surface modification can be performed by physical / chemical sorption or surface coating of specific ligands [19-23].

Supramolecular chemistry of anions has been widely studied and created a lot of artificial anionophores [24, 25] among them; in addition, metalloporphyrins (MP) are well known for their ability as anion carriers. The coordinating site of MPs is an acidic metal and the anion recognition is the result of specific anion coordination with this central metal ion [26]. Previously, it has been reported by us that the application of magnetic nanoparticles modified by Zr(IV) porphyrin and oxovanadium(IV) porphyrin for removal of fluoride and nitrate respectively [27, 28].

Herein, we have combined the sulfate selectivity of zinc (II) porphyrin with the advantages of magnetic nanoparticles has been combined by us to fabricate a new kind of magnetic nanosized sorbent with high affinity toward sulfate ion and good magnetic separability. The effect of pH, contact time, nanosorbent dosage and some co-existing anions present in aqueous solutions on sulfate removal efficiency were investigated.

2. Experimental procedure

2.1. Materials

Ferric chloride hexahydrate, ferrous chloride tetrahydrate, APTES, dichloromethane (DCM), N,N-dimethylformamide (DMF), dicyclohexylcarbodiimide (DCHC), methanol, ammonia, sodium salts of indicated anions were all analytical grade from Merck Chemical Co. Meso-Tetrakis (4-carboxyphenyl) porphyrinato zinc (II) (ZnTCPP) was obtained by metallation of the free ligand porphyrin tetrakis (4-carboxyphenyl) porphine H \(_2\) (TCPP) (Aldrich).

![Fig. 1. Schematic representation of the Zinc (II) porphyrin used in this work.](image-url)
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2.2. Equipments
The morphology and dimension of Fe₃O₄/APTES/ZnTCPP were examined by transmission electron microscope (TEM) using Zeiss 900 TEM at a voltage of 80 kV. Size and morphology of the nanosorbent were investigated by Tescan Mira LMU SEM. The phase purity was characterized by X-ray powder diffraction (XRD) (PW-1840 diffractometer from Philips Co) using Cu-Kα radiation (λ=1.54178 Å). Ion chromatography (IC) determinations were carried out in a S 1122 Sykam ion chromatograph. In addition, pH measurements were performed with a Metrohm 691 pH meter. FTIR spectra were recorded on a Vertex 70 FT-IR spectrophotometer from Bruker Co. using standard KBr pellet technique.

2.3. Sorbent preparation
2.3.1. Synthesis of Fe₃O₄ nanoparticles
The chemical co-precipitation method was used in the preparation of the Fe₃O₄ NPs [30]. First, for preparing a stock solution, 10.4 g of FeCl₃·6H₂O, with 4.0 g of FeCl₂·4H₂O and 1.7 mL of HCl (12 mol L⁻¹) were mixed and dissolved in 50 mL of deionized water in a beaker which was then degassed using nitrogen gas for 20 min before use. Simultaneously, 500 mL of 1.5 mol L⁻¹ NaOH solution was degassed (for 15 min) and heated to 80 °C in a reactor. The stock solution was then added dropwise using a dropping funnel for 30 min under nitrogen gas protection and vigorously stirring (1000 rpm) using a glassware stirrer. During the whole process, the solution temperature was maintained at 80 °C, and nitrogen gas was used to prevent the intrusion of oxygen. After the reaction, the obtained Fe₃O₄ NPs precipitate was separated from the reaction medium by using a magnetic field, and then washed four times with 500 mL of deionized water. Finally, Fe₃O₄ nanoparticles were dried.

2.3.2. Modification of Fe₃O₄ nanoparticles with APTES groups
Fe₃O₄/APTES nanoparticles were synthesized via the reaction of APTES and hydroxyl groups on the surface of magnetite. 2.3 g of Fe₃O₄ nanoparticles were dispersed in 100 mL of ethanol by sonication for about 1 h. Then under continuous mechanical stirring, 20.34 mL of APTES was added dropwise to the suspension. The reaction mixture was kept at 40 °C for 20 h under nitrogen atmosphere with vigorous mechanical stirring. The prepared APTES nanoparticles were collected with a magnet, and washed with ethanol and deionized water. Finally,
Fe$_3$O$_4$/APTES nanoparticles were dried under vacuum at 50 °C.

2.3.3. Grafting of Zn (TCPP) groups at the surface of Fe$_3$O$_4$/APTES

Functionalization of the modified nanoparticles was carried out by suspension of Fe$_3$O$_4$/APTES and DCHC in DMF under nitrogen [31]. Then Zn (TCPP) was dissolved in DMF and added to the suspension. The mixture was refluxed at 140 °C for 8 h. In order to prevent the presence of volatile dimethylamine, a product of DMF decomposition, a high flux of nitrogen is recommended. After reaction, the solid Fe$_3$O$_4$/APTES/Zn (TCPP) nanoparticles were separated magnetically and washed with DMF, CH$_2$Cl$_2$, and methanol to remove non-covalently bonded porphyrins from Fe$_3$O$_4$/APTES. A scheme of the magnetite synthesis and surface modification process is shown in Figure 2.

2.4. Removal of sulfate ions by Fe$_3$O$_4$/APTES/Zn (TCPP)

Adsorption of sulfate by Fe$_3$O$_4$/APTES/ZnTCPP has been studied in batch experiments. A known amount of nanosorbent (100 mg) was mixed with 50 ml of 50 mg L$^{-1}$ aqueous sulfate solution and was shaken at room temperature with 200 rpm for a 30 min. The sorbent was separated before measurement. The residual sulfate concentration of aqueous solution was determined by ion chromatography. The sulfate removal efficiency was calculated according to Eq. (1):

$$\text{Sulfate removal efficiency } (\%) = \left( \frac{C_o - C_f}{C_o} \right) \times 100$$

where $C_o$ and $C_f$ are the initial and final concentrations of the sulfate ion before and after the sorption, respectively.

3. Results and discussion

3.1. Characterization of the synthesized nanosorbent

3.1.1. X-ray powder Diffraction (XRD)

XRD analysis was used to investigate the crystalline structure of synthesized nanoparticles (Figure 3). The Joint Committee on Powder Diffraction Standards (JCPDS) reference pattern of magnetite (No. 19-629) was used for comparison. As seen, the XRD pattern of magnetite nanoparticles was in good agreement with that of the standard Fe$_3$O$_4$ structure. The same set of characteristic peaks were also observed for Fe$_3$O$_4$/APTES and Fe$_3$O$_4$/APTES/ZnTCPP, indicating the stability of the

![Fig. 3. XRD patterns of Fe$_3$O$_4$ (a), Fe$_3$O$_4$/APTES (b), and Fe$_3$O$_4$/APTES/Zn(TCPP) (c).]
crystalline phase of Fe₃O₄ nanoparticles during functionalization and revealed that the APTES coating and metalloporphyrin grafting did not result in the phase change of Fe₃O₄.

The single formula given by Debye Scherre (Eq. 2) can be used to calculate the crystalline size from the available XRD data. The average size of the Fe₃O₄ nanoparticles using Debye Scherre was about 27 nm.

\[ D = \frac{K\lambda}{\beta\cos(\theta)} \]  (2)

3.1.2. Scanning Electron Microscopy (SEM)
The particle size and morphological characteristics of the magnetite nanoparticles, before and after surface modification, were investigated by using SEM (Fig. 4). As can be seen from figure 4a, the bare magnetic nanoparticles show a spherical shape with some aggregates due to the lack of any repulsive force between the magnetite nanoparticles. This is mainly due to the nanosize of the Fe₃O₄, which is about 27 nm. After APTES introduction (Fig. 4b), particles with an approximate spherical shape and an average diameter of 30 nm were observed. This may be considered as indirect evidence that the magnetite core of the APTES magnetite particles consisted of a single magnetite crystallite with a typical diameter of 27 nm; and that the difference of 3 nm corresponds the APTES-coating. After metalloporphyrin immobilization (Fig. 4c), the dispersion of particles was greatly improved. It can easily be explained by the electrostatic repulsion force and steric hindrance between the metalloporphyrin on the surface of Fe₃O₄ nanoparticles. Figure 4c shows that the morphology of the functionalized magnetic nanoparticles almost maintains the original state.

3.1.3. Transmission Electron Microscopy (TEM)
The introduction of Zn (TCPP) into the magnetite nanoparticles was evident from TEM results. The dark nano-Fe₃O₄ cores surrounded by a grey shell could be observed in Figure 5. Moreover, the

![SEM images](image)

**Fig. 4.** SEM images of Fe₃O₄ (a), Fe₃O₄/APTES (b) and Fe₃O₄/APTES/Zn(TCPP) (c).
particles have special characteristics such as an approximate spherical shape and an average size of 45 nm, which their characteristics complement the SEM data.

3.1.4. FT-IR spectrum

FT-IR is a reliable technique for the monitoring of the variations in the functional groups. Therefore, the structures of the synthesized nanosorbent (Fe₃O₄/APTES/Zn (TCPP)) were characterized by FTIR spectroscopy (Fig. 6). Fe–O stretching band at 580 cm⁻¹ is the characteristic peak of magnetite. Moreover, absorption bands at 2925 and 2860 cm⁻¹ assigned to stretching vibration of C–H bond of the propyl amine group. The silica network adheres to the particle surface via Fe–O–Si bond. The introduction of APTES to the surface of Fe₃O₄ nanoparticles was confirmed by the bands around 1012 and 1115 cm⁻¹ from the SiO–H and Si–O–Si groups. A band at 3430 cm⁻¹ can be ascribed to the N–H stretching vibration. A peak at 1647 cm⁻¹ relating to the amide group stretching band, which proves that the metalloporphyrin can be covalently attached to the amine groups of APTES through the formation of a stable amide bond. The spectrum also showed the C=C stretching vibrations of carbon-carbon bonds of the aromatic ring about 1500 cm⁻¹.

3.2. Adsorption experiments

3.2.1. Optimization of the parameters

3.2.1.1. Effect of the solution pH

It is well known that pH is one of the most important factors which affect the sorption process. Experiments were performed to find the optimum pH on the sorption of sulfate ions onto proposed nanosorbents using different pH values changing from 4.0 to 9.0.

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![Fig. 5. TEM micrograph of Fe₃O₄/APTES/Zn (TCPP) nanosorbents.](image)

![Fig. 6. FTIR spectra of Fe₃O₄/APTES/Zn (TCPP) nanoadsorbents.](image)
As presented in Figure 7, while the sulfate removal depends on the pH of the sample, there is only a slight variation of the sulfate removal percentage with the pH values in the 6.0 – 7.0 pH range. In the acidic region the sulfate removal is decreased as a result of partial demetallation of the metalloporphyrin complex during the contact with the low pH test solution [32, 33]. At high pH values, sulfate and OH\(^-\) ions are in competition to coordinate to the central metal ion (Zinc) of the porphyrin and therefore the sorption of nitrite ions is decreased [34]. Therefore, pH=6.5 was selected for all subsequent experiments.

3.2.1.2. Effect of the contact time
Contact time studies were performed to obtain the optimum time with the maximum amount of sulfate removed. The adsorption of sulfate onto nanoadsorbents was monitored for 120 min. Sulfate was adsorbed onto nanosorbents quickly, and equilibrium was achieved within 30 min and thereafter remains constant (Fig. 8). Therefore, the time of 30 min was chosen as optimum value for all subsequent experiments.

3.2.1.3. Effect of the adsorbent dosage
To find the optimum amount of nanosorbents which can remove sulfate ions from aqueous solution, a batch-mode sorption study was performed using various amounts (25–250 mg) of Fe\(_3\)O\(_4\)/APTES/Zn (TCPP) nanosorbents. The sulfate removal efficiency as a function of nanosorbents dosage
is evident that the percent of sulfate removal increased with the increase of the sorbent dosage which is due to the fact that a greater amount of sorbent implies a greater amount of available binding sites. As seen in Figure 9, the percent removal reached steady state value after 100 mg of Fe₃O₄/APTES/Zn (TCPP) nanosorbents for 50 mL of aqueous solution containing 50 mg L⁻¹ sulfate ion. Therefore, in all the experiments, 0.1 g of the nanoadsorbents was fixed as the optimum dose.

3.2.2. Removal studies

3.2.2.1. Removal of sulfate from spiked sample

In order to evaluate the performance of the synthesized nanosorbent for sulfate removal, solid-phase extraction was used under optimal conditions. The deionized water was spiked with sulfate ion to make a 50.0 mg L⁻¹ solution. The batch adsorption experiment was carried out on 50 mL of this spiked sample under optimal conditions; i.e. contact time: 30 minutes, pH=6.5 and sorbent dosage: 100 mg. It was found that the sulfate content decreased from 50.0 mg L⁻¹ to 2.75 mg L⁻¹ (94.5 ± 2.7% removal efficiency, (n=5)).

3.2.2.2. Effect of co-existing anions

Depending on the water source, more than one anion might be present. By considering the competition for the binding sites between sulfate ions and such anions, they may affect the extraction efficiency of the proposed nanosorbent and might interfere with the removal efficiency of sulfate. In due course, prior to the application of proposed method on real samples, it is essential to investigate the effect of some of the interfering ions on the recovery percentage of sulfate; therefore, the adsorption of sulfate ion is tested in the presence of spiked known amounts of interfering ions. The tolerance limit was defined as the amount of the foreign ion causing a change of ±5% in the removal efficiency. As seen from figure 10, the removal percentage of sulfate was remained within the tolerance limit in the presence of fifty-fold of nitrite and nitrate and one hundred-fold of fluoride, chloride and bromide concentrations. These experimental results indicated that the method has a good tolerance toward matrix interferences.

3.2.2.3. Regeneration of the used sorbent

In the evaluation of the performance of the sorbents, regeneration is an important factor to make an economic process. Moreover, in this work, NaOH was chosen as the stripping reagent for the recovery of sulfate ions from the adsorbents. The concentration of the NaOH solution was optimized, and the results indicated that the highest recovery was obtained by using NaOH 0.1 M solution (Fig. 11).
Regeneration performance of Fe₃O₄/APTES/ZnTCPP was tested for repeatedly use in practice applications. The spent Fe₃O₄/APTES/ZnTCPP was immersed in 10 ml 0.1 M NaOH solution and shaken for 30 min to desorb the loaded sulphate ions. Then the exchanger was separated from the NaOH solution with aid of magnet and washed with deionized water until the eluent was up to a neutral pH.

3.2.2.4. Reusability of the recycled sorbent
After the first regeneration, nanosorbent was used in the followed adsorption test to record its sulphate adsorption efficiency again. This adsorption and desorption cycle was repeated five times. As seen in Figure 12, after four sorption–desorption cycles, the efficiency of nanosorbent for the sulfate removal was not significantly reduced (not more than 5%), but at fifth run, an 8% decrease in its performance was observed; therefore, the desorption limit for sulfate was four cycles. It could be concluded that the chemical bonding between Zn porphyrin group and magnetite plays the major role in retaining the capacity of the Fe₃O₄/APTES/Zn (TCPP) nanosorbents.

3.2.2.5. Removal of sulfate from real sample
Considering the practical applicability of proposed nanosorbent for removal of sulfate from real samples, it was also tested with wastewater obtained
from glass industry (Kaveh glass industry group, Saveh, Iran). The detailed characteristics of the wastewater are presented in Table 1. As can be seen, the untreated wastewater had sulfate concentration of $108\pm15 \text{ mg L}^{-1}$. Therefore, removal experiments were performed by using 200 mg of nanosorbent at pH=6.5 and 30 min for contact time. It was found that the sulfate content decreased to $10\pm2 \text{ mg L}^{-1}$ (90.7 ± 2.4% removal efficiency, (n=3)).

4. Conclusions
In this paper, Zinc (II) metalloporphyrin grafted $\text{Fe}_3\text{O}_4$ nanoparticle as a new and powerful sorbent for the removal of sulfate ions from aqueous media is introduced. Moreover, the sorbent showed a good efficiency in sulfate extraction and a high selectivity toward the target anion. In addition, the advantage of this product is its ease of separation by an external magnetic field and possibility of simple recovery after washing with basic aqueous solution. Finally, the recovery of sulfate ion could be achieved, and the reuse of the sorbents is possible.

5. References

Table 1. The characteristics of glass industrial wastewater used in this study.

<table>
<thead>
<tr>
<th>Anions</th>
<th>Value (mg L$^{-1}$)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chloride</td>
<td>228±19</td>
</tr>
<tr>
<td>Fluoride</td>
<td>35.5±1.2</td>
</tr>
<tr>
<td>Nitrate</td>
<td>8.52±0.6</td>
</tr>
<tr>
<td>Sulphate</td>
<td>108±15</td>
</tr>
<tr>
<td>Bromide</td>
<td>0.06±0.004</td>
</tr>
<tr>
<td>Nitrite</td>
<td>0.12±0.006</td>
</tr>
</tbody>
</table>

Fig. 12. The removal efficiency after five repetition usage on proposed nanosorbents.
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